

FW-PFCP203
Phenolic Paper Laminated sheet

Ref: NEMA XXP certs to MIL-I-24768/21-PBG-P, IEC 60893-3 Type 4 PF CP 203, DIN-7735 – Type Hp-2061.6

1. COMPOSITION AND PRESENTATION

FW-3021 is a stratified insulator made from kraft paper and phenolic resin.
 At delivery time the presentation of the sheets is as follows:

- Maximum sizes: 1020 X 2040 mm.
- Color: Brown
- On demand we can deliver strips or finished components.
- Thickness: From 0.20 mm
- Surfaces: Shining

2. PROPERTIES.

- Medium hygrometric sensitivity
- Good mechanical properties
- Medium dielectric properties

3. APPLICATIONS.

All usual applications with high or low tension within a dry environment or submerged in mineral oil.
 Control panel plates and finished components for the electromechanical industry.

4. FLATNESS (test method: see 4.2 of IEC60893-2)

Thickness d mm	Length of straight edge – mm	
	1000	500
3 < d < 6	10	2.5
6 < d < 8	8	2.0
8 < d	6	1.5

5. TOLERANCES ON WIDTH OF CUT STRIPS (minus tolerance only)

Nominal thickness d – mm	Nominal width					
	3<d≤50	50<d≤100	100<d≤160	160<d≤300	300<d≤500	500<d≤600
0.4	0.5	0.5	0.5	0.6	1.0	1.5
0.5	0.5	0.5	0.5	0.6	1.0	1.5
0.6	0.5	0.5	0.5	0.6	1.0	1.5
0.8	0.5	0.5	0.5	0.6	1.0	1.0
1.0	0.5	0.5	0.5	0.6	1.0	1.0
1.2	0.5	0.5	0.5	1.0	1.2	1.2
1.5	0.5	0.5	0.5	1.0	1.2	1.2
2.0	0.5	0.5	0.5	1.0	1.2	1.5
2.5	0.5	1.0	1.0	1.5	2.0	2.5
3.0	0.5	1.0	1.0	1.5	2.0	2.5
4.0	0.5	2.0	2.0	3.0	4.0	5.0
5.0	0.5	2.0	2.0	3.0	4.0	5.0

NOTE: unilateral, all-negative tolerances are normally applied to the width of cut strips, and are given in the above table. Other tolerance may be agreed between purchaser and supplier

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6. NORMAL THICKNESS (mm)-- (test method: see: 4.1 of IEC 60893-2)

Normal Thickness	Tolerance	Normal Thickness	Tolerance
0.2; 0.3	±0.05	6.0	±0.37
0.4	±0.07	8.0	±0.47
0.5	±0.08	10	±0.55
0.6	±0.09	12	±0.62
0.8	±0.10	14	±0.69
1.0	±0.12	16	±0.75
1.2	±0.14	20	±0.86
1.6	±0.16	25	±1.00
2.0	±0.19	30	±1.15
2.5	±0.22	35	±1.25
3.0	±0.25	40	±1.35
4.0	±0.30	45	±1.45
5.0	±0.34	50	±1.55

If need un-normal thickness, the tolerance will be confirmed by the seller and the buyer each other before placing the order .

7. MAIN TECHNICAL CHARACTERISTICS

ITEMS	CONDITIONS	NORMS	VALUES
Resistance to flexion (perpendicular)	20 °C	IEC 60893-2-5.1	120 MPa min.
Bonding strength	20 °C	---	3200 N min.
Electric strength (perpendicular)	In transformer oil at 90 °C	IEC 60893-2-6.1	≤3.0 mm 5.0KV/mm min.
Breakdown voltage (parallel)	In transformer oil at 90 °C	IEC 60893-2-6.1	15KV min.
Insulating resistance after impregnated in water	in water	IEC 60893-2-6.3	5.0 X 10 ⁷ Ω min.
Thermic Class	--	CEI Pub.85	E – 120 °C
Water absorption	24 h.	IEC 60893-2-8.2	2 mm – 190 mg max.
Specific weight	20 °C	IEC 60893-2	1.30 – 1.40 g/cm ³
Flammability	UL94	IEC 60893-2-7.2	--